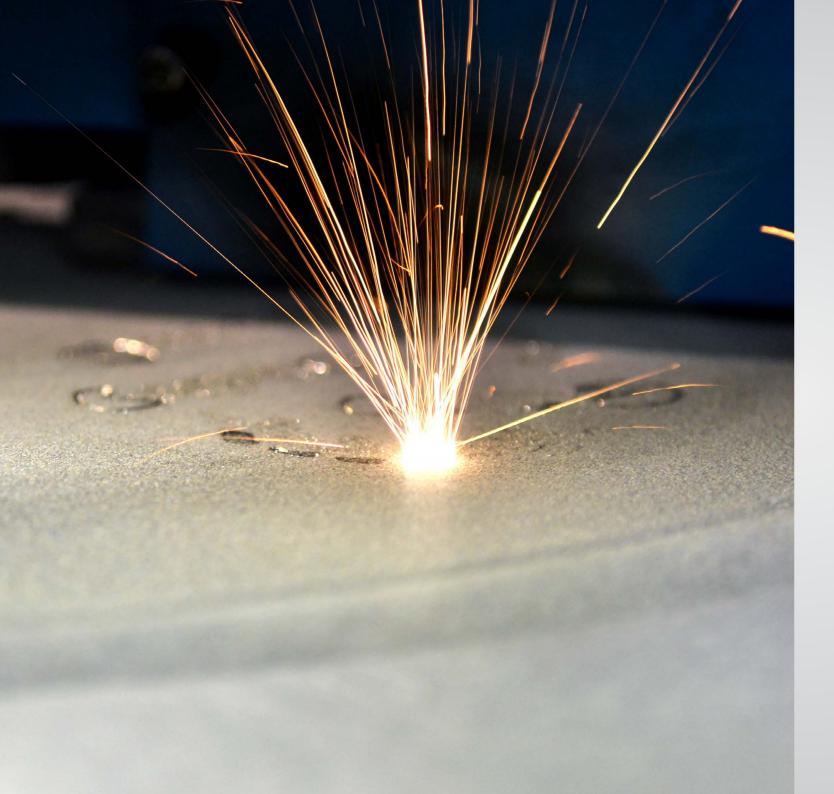


SOLUTIONS FOR AM

CHALLENGES IN AM

- ... cost of material

- ... consistent powder quality ... work place safety, health considerations ... reduction of manual work ... safe atmosphere for reactive powders ... interfaces at AM machines
- ... legal framework for hazardous substances





WHAT WE OFFER



Sieving and conditioning of used powder under inert atmosphere



Special features like the Powder Sampling Module





Automated and continuous powder cycle



Everything in a clean and safe working environment



WHY WORK WITH US



Healthy workplace

Dangerous and harmful dust is extracted efficiently and safely, ensuring a healthy work environment.



Sustainability and cost-reduction

Up to 90 % of valuable powder is often wasted during SLM additive manufacturing. Reused powder saves substantial material cost.



Clean and lean

The workplace is kept free of powder residues. The clean environment guarantees the reduction of maintenance operations and costs.





Automation and quality

Automated powder management and parts handling, especially in serial production, saves time and increases quality.



Safety

The explosion risk of reactive powders is significantly reduced by operating in an inert atmosphere. The systems conform to ATEX safety standards.

OUR SCREENERS

MSS 150

APPLICATION

Small safety screenings for powder quantities up to 40 kg per batch. Mesh sizes starting with 20 µm.

KEY FIGURES

- Ca. 100 kg / h 316L at 63 µm - Ca. 25 kg / h AlSi10Mg at 63 µm - Possibility of inert atmosphere usage and oxygen regulation - ATEX certification possible - Small footprint

- Stand alone machine



CSM 300

APPLICATION

Medium sized powder quantities with continuous coarse grain discharge. Mesh sizes starting with 20 µm.

KEY FIGURES

- ATEX certification possible
- Small footprint
- Stand alone machine





CSM 500

APPLICATION

Medium sized powder quantities with continuous coarse grain discharge. Mesh sizes starting with 20 µm.

KEY FIGURES

- Ca. 400 kg / h 316L at 63 μm
- Ca. 100 kg / h AlSi10Mg at 63 μm
- Possibility of inert atmosphere usage and oxygen regulation
- ATEX certification possible
- Small footprint

SPC & SPC light

APPLICATION

The all-embracing industry solution for big powder quantities and a high efficiency. Processed powder extraction, fresh powder feed.

KEY FIGURES

- Ca. 400 kg / h 316L at 63 µm
- Ca. 100 kg / h AlSi10Mg at 63 μm - Closed powder loop with AM machine
- Possibility of inert
- atmosphere usage and oxygen regulation
- ATEX certification
- possible
- Small footprint







Auxiliary Equipment



CONNECTORS e.g. TriClamp 50 to ISO KF 40



ADAPTERS e.g. for WHF 150 to ISO KF 40



BOTTLES e.g. 1,3 | / 2,8 | / 6 liters



CLAMPS e.g. for ISO KF 40



SEALS e.g. for ISO KF 40



assonic Dorstener Siebtechnik GmbH Am Graben 2-6, 42477 Radevormwald, Germany Tel. +49 (0) 2191 59 11 823, Fax +49 (0) 2191 59 12 008 info@assonic.de, www.assonic.de